ENDURER 620 SPEC SHEET

Properties:	Specification:	Test Method:	Test Standard:
Composition	100% Cotton	N/A	
Construction	3 Ply Plain Weave	N/A	
Hydrostatuc Pressure Test	180	mm	ISO811
Weight (gsm)	620gsm	gsm	ISO3801
Usable Width (cm)	160	cm	
Tensile Strength			
Maximum Force (N)			
Warp	1550	Newton	ISO13934-1
Weft	925	Newton	ISO13934-1
Colour Fastness to Light			
Xenon Arc Fading Lamp Test	6-7		ISO105-B02
Colour Fastness to Perspirtaion			
Acid (change of colour shade)	4-5		AATCC15-2002
Alkaline (change of colour shade)	4-5		AATCC15-2002
Colour Fastness to Rubbing			
Staining to transfer Coth			
Dry	5		ISO 105-X12
Wet	4-5		ISO 105-X12
Colour Fastness to Water			
Change of Colour			
Oil Repellency			
Water Repellency	80	%	ISO 4920
Shrinkage			
Warp	2.0	%	ISO 7771
Weft	0.5	%	ISO7771

Cleaning instruction: If the canvas is affected due to heavy staining in a specific spot, it can be cleaned with a soft brush and warm water. Tougher stains can be cleaned with a very diluted soap water solution of at least 20 parts water to 1 part soap. Please do not use chemicals, bleach or harsh astringents on the canvas as it cloud affect the finishes. Care should be taken to ensure the canvas is not dragged on rough surfaces.

Preferably handwash, avoid using hot water

Hang Dry

Do not iron, Do not wring

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